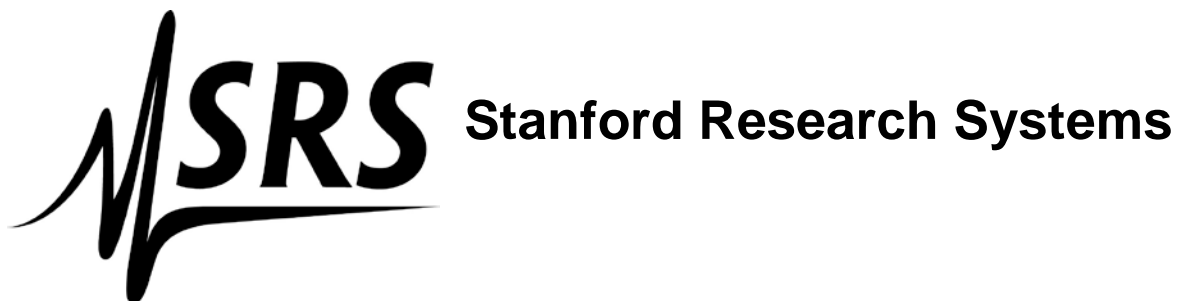


# Operation and Service Manual

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## **NL100** **Nitrogen Laser**



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## **Certification**

Stanford Research Systems certifies that this product is in compliance with IEC 60825 and U.S. Code of Federal Regulations Title 21, Part 1040.10, and that it met its published specifications when shipped.

---

## **Warranty**

This product is warranted against defects and materials for a period of one (1) year after shipment. The laser cartridge is warranted for a period of one (1) year or 20,000,000 laser shots, whichever comes first.

---

## **Service**

For warranty service or repair, this product must be returned to a Stanford Research Systems authorized service facility. Contact Stanford Research Systems or an authorized representative before returning this product for repair.

Information in this document is subject to change without notice.

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# Safety and Preparation for Use



**CAREFULLY READ THE SAFETY INFORMATION IN THIS SECTION BEFORE USING THE NL100 NITROGEN LASER. LASER SAFETY PAYS!**

The NL100 Nitrogen Laser is a Class 3B that emits invisible ultraviolet (UV) radiation at 337.1 nm with sufficient intensity to be considered an acute hazard to human eyes and skin. Therefore, all persons operating the NL100 laser and all persons in the vicinity of the NL100 laser when it is in operation must be aware of the hazards of UV laser beams.

## Basic Safe Laser Practices

- **NEVER** look directly into the laser beam.
- Only qualified personnel should operate the laser system.
- Always wear laser safety glasses or eyewear that protects against UV laser light whenever the POWER LED emission indicator is lit. See below for a partial vendor list of Do not expose skin to the laser beam because burns may result. Chronic exposure of skin to UV light may increase the risk of skin cancer.
- Do not expose eyes or skin to specular reflections generated by the laser beam and an optical surface.
- Securely mount the NL100 laser system and all optical elements in the beam path. Trace all specular reflections of the laser beam and block eye or skin access to these specular reflections.
- **NEVER** operate the laser with the protective housing off. The laser power supply generates high voltages and currents that have the potential to produce a lethal electrical shock.
- If the NL100 is used in a manner not specified by the Stanford Research Systems, the protection provided by the NL100 may be impaired.

Stanford Research Systems recommends that users obtain the American National Standards (ANSI) Z136.1 (2000) Safe Use of Lasers, (available from the Laser Institute of America on the Internet at [www.laserinstitute.org](http://www.laserinstitute.org)) or the IEC 60825-1 Safety of Laser Products – Part 1: Equipment Classification, Requirements, and Users Guide prior to operating the NL100 nitrogen laser system.



**CAUTION – USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.**

## Safety Features

The NL100 laser system has been designed with the required safety features for compliance with IEC 60825 and 21 CFR 1040.10.

1. Protective housing
2. Beam shutter
3. Remote interlock connector
4. Emission indicator
5. Key switch
6. Three-second delay (not shown)

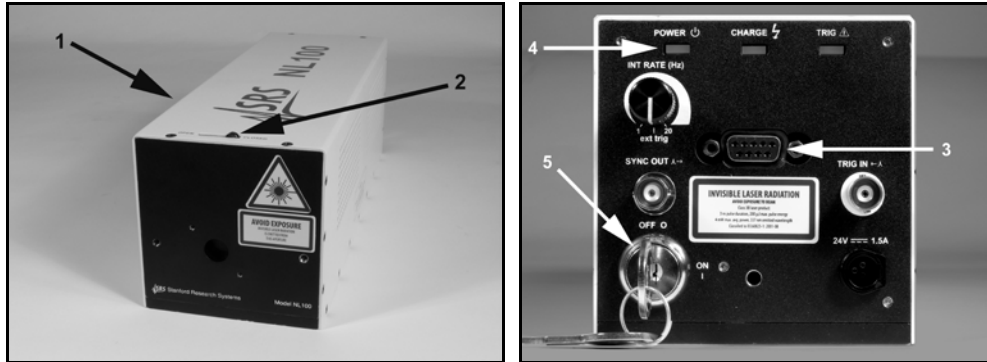


Figure 1. Front and back views of the NL100.

## Warning Labels

The NL100 laser system has been designed with the required warning labels for compliance with IEC 60825 and 21 CFR 1040.10.

- A. Warning logotype
- B. Aperture warning
- C. Protective housing warning
- D. Certification/Identification label (On bottom plate)

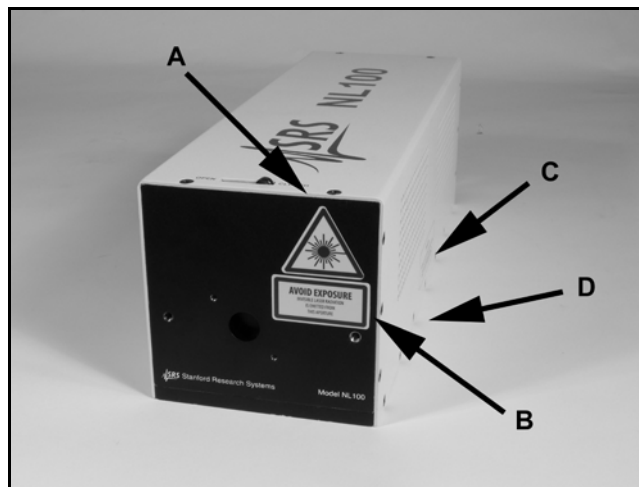


Figure 2. Location of warning labels on the NL100.

The warning labels that are attached to the NL100 or are painted onto the case are reproduced below. These warning labels are a requirement for compliance with 21 CFR 1040.10 and IEC 60825.



Figure 3. Laser hazard label, located on the front panel near output aperture.



Figure 4. Invisible laser radiation label, located on the side of the protective cover



Figure 5. Aperture label, located on the front panel near output aperture.



Figure 6. Caution label, located on both sides of the protective cover.

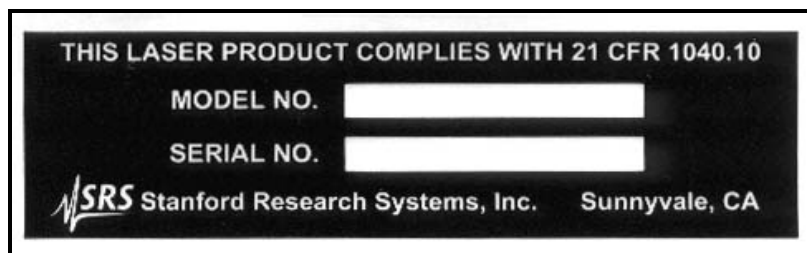


Figure 7. Identification and certification label, located on bottom plate.

## Vendors of Laser Safety Eyewear

Below is a partial list of vendors of laser safety eyewear. SRS does not endorse these vendors or their products over other available safety eyewear vendors and products, and provides this vendor list only for reference.

Kentek Corporation  
1 Elm Street  
Pittsfield, NH 03263  
800-432-2323  
[www.kentek-laser.com](http://www.kentek-laser.com)

Rockwell Laser Industries  
P.O. Box 43010  
Cincinnati, OH 45243  
800-945-2737  
[www.rli.com](http://www.rli.com)

Lase-R Shield  
900 Douglas Pike  
Smithfield, RI, 02917  
1-800-288-1164  
[www.lase-rshield.com](http://www.lase-rshield.com)

GPT Glendale, Inc.  
Glendale  
10 Thurber Boulevard  
Smithfield, RI 02917-1896  
800-500-4739  
[www.glendale-laser.com](http://www.glendale-laser.com)

Laser Vision USA  
595 Phalen Boulevard  
St. Paul, MN 55101  
800-393-5565  
[www.lasersafety.com](http://www.lasersafety.com)

# NL100 Nitrogen Laser Specifications

## Optical

Laser wavelength	337.1 nm
Optical bandwidth	0.1 nm
Pulse repetition rate	1-20 Hz, internal trigger; 0-20 Hz external trigger
Pulse width	<3.5 ns (FWHM)
Pulse energy	170 $\mu$ J at 10 Hz
Peak power	45 kW
Average power	3.4 mW
Beam size	3 x 7 mm
Beam divergence	5 x 8 mrad
Shot-to-shot energy stability	< 3% standard deviation

## Electrical

Trigger mode	internal or external
Power requirements	+24 $\pm$ 1VDC, 3 A peak, 1.5 A average @ 20 Hz

## Mechanical

Dimensions	11"L x 3.75"W x 3.75"H, 27.9 x 9.5 x 9.5 cm
Weight	7.5 lbs, 3.4 kg





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# Unpacking

**WARNING!**

Read the safety information and these operating instructions carefully before operating this laser system.

---

## Checklist

- Open the box and inspect all components of the NL100 laser system.
- Report any damage to Stanford Research Systems immediately.
- Compare the contents of the shipping box against your original order and the checklist below. Report any discrepancies immediately.

---

## Standard Equipment and Supplies

- NL100 laser system unit
- One Hypertronics #D01PB 306 MST plug
- Two keys for the key switch
- One DB-9 interlock defeat connector

---

## Optional Equipment

- Optical synchronous detection circuitry, installed in factory
- Sync out BNC connector, back panel

---

## Additional Necessary Equipment

- 24 VDC, 50 W, 3 A peak power supply

# Quick Start



**WARNING!**

UV light can be dangerous! Be familiar with the safety information in this manual before proceeding.

## 1. Supply 24V power

See specifications on Page *vii* for power requirements.

## 2. Defeat Interlock

Insert the DB-9 plug supplied with your laser into the DB-9 connector on the back panel of the laser *or* hook up your own laser interlock connector to the DB-9 on the laser. See Page 7 for more details. The laser *will not operate* if the interlock is not defeated.



*Figure 8. Supplied interlock defeat connector.*

## 3. Turn on Internal Trigger

Turn RATE switch from OFF to somewhere between 1 Hz and 20 Hz. Alternatively, you can supply an external trigger. See Page 5-6 for more information on the requirements for external triggering.

## 4. Turn Key Switch to On Position

Turning the key switch to the on position allows power to flow to the laser system.

## 5. Open Shutter

After a 3 second delay after turning the key switch, you will hear the laser firing and can observe the laser beam by placing a fluorescing material (e.g., a business card) in the path of the beam.

# Operating Instructions



## WARNING!

Read the safety information and these operating instructions carefully before operating this laser system.

## Operating Controls

The operating controls for the laser system, with the exception of the beam shutter, are located on the back panel, as shown in Figure 9.

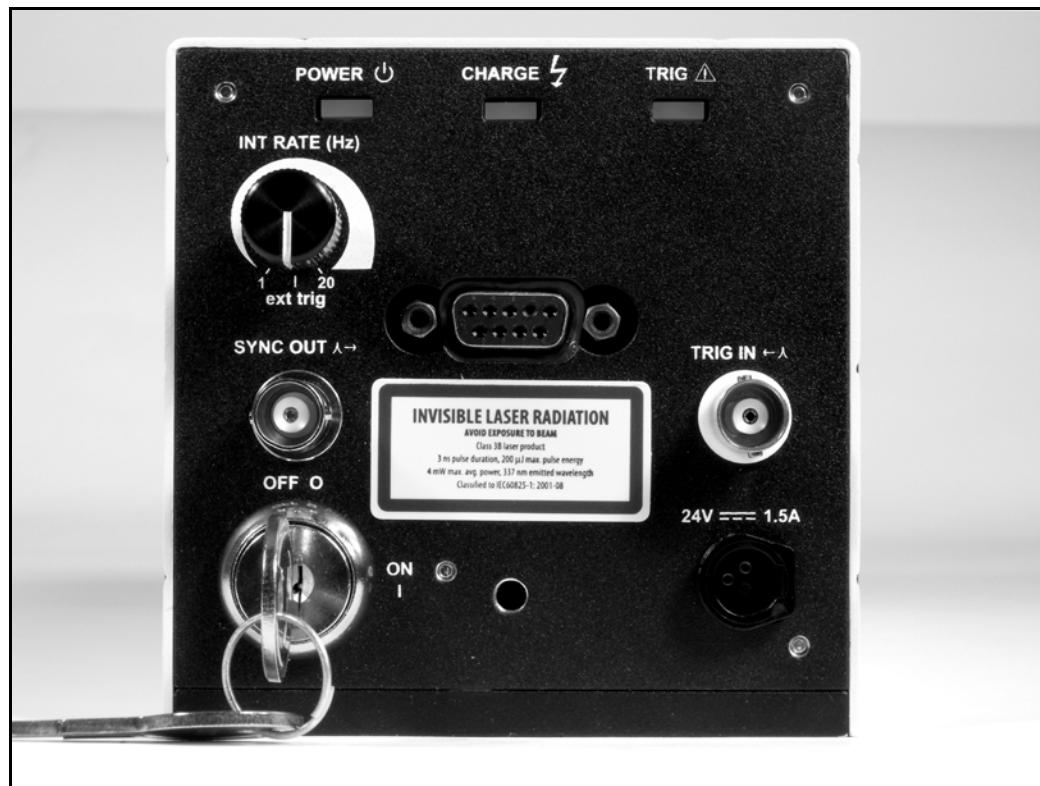


Figure 9. Back panel and operating controls of the NL100.

## Key Switch

Turning the key switch to the ON position connects the 24V DC input power to the laser system, the POWER LED illuminates, and the laser system begins a 3-second delay timer. Following the 3-second delay, the laser is armed and ready to fire, either from an

internal trigger (see RATE below) or from an external trigger. The key cannot be removed from the key switch when the switch is in the ON position.

## Power Input

The NL100 requires 24V DC, 3A peak, 1.5 A average input power. Power may be applied through a Hypertronics #D01PB 306 MST plug connected to the Hypertronics receptacle located on the bottom right of the back panel. A Hypertronics connector is supplied with your laser. Alternatively, power can be supplied through the DB-9 connector (see DB-9 CONNECTOR below).

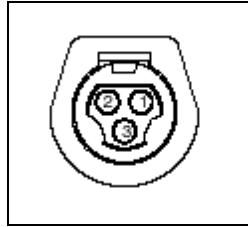


Figure 10. Hypertronics power receptacle, as viewed from the back panel of the NL100. Supply +24V DC on Pin 1. Pin 2 is the supply return and pin 3 is the case ground.

## Sync Out (Optional)

This BNC connector outputs a +5V pulse into 50 Ohms synchronously with the laser emission from the front aperture. Figure 11 shows a single shot from the sync out BNC captured with an oscilloscope.

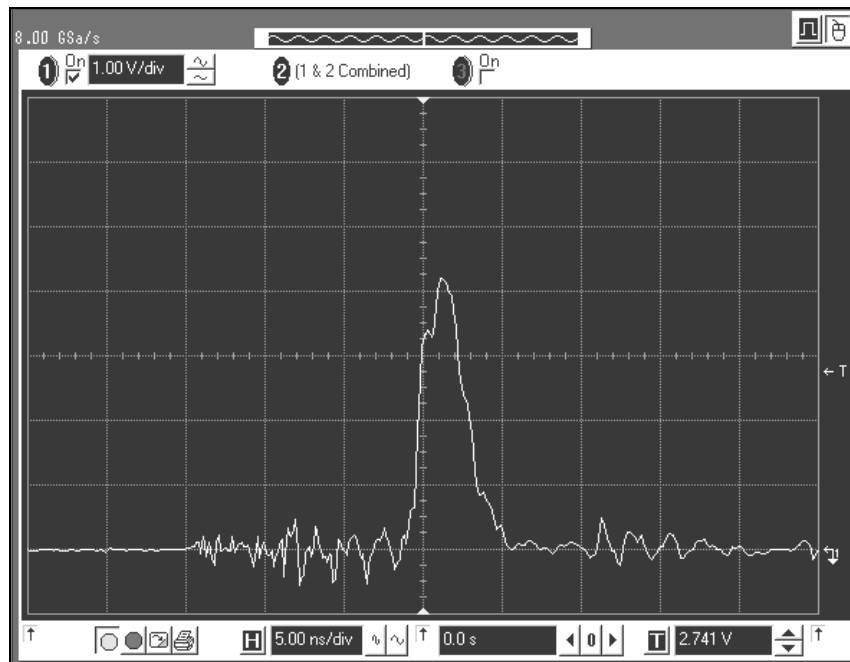


Figure 11. Single shot oscilloscope trace of the sync out of the NL100.

## Trigger In

When the RATE switch is in the OFF position (see RATE below), the NL100 is triggered by a TTL pulse at this BNC connector. The laser will fire the laser on the rising edge of the TTL pulse. The width required of the TTL pulse depends on whether the laser is being operated in COMMAND CHARGE or AUTO CHARGE mode. (See DB-9 CONNECTOR below for information on how to configure the laser in either COMMAND CHARGE or AUTO CHARGE modes).

In AUTO CHARGE mode, the falling edge of the trigger pulse has no effect on the operation of the NL100 laser system, as shown in Figure 12. The trigger pulse width should be  $> 1 \mu\text{s}$ . The high voltage charging circuitry becomes active immediately after the laser has fired.

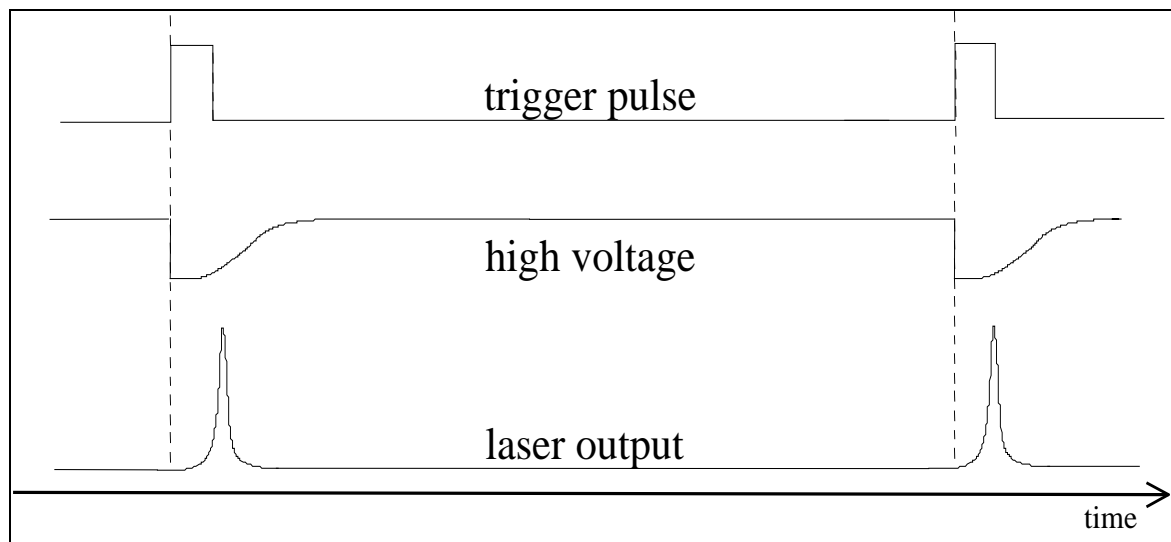


Figure 12. Timing diagram of AUTO CHARGE mode. Note that time is not shown to scale and the diagram does not reflect triggering delays, etc.

In COMMAND CHARGE mode, high voltage charging circuitry becomes active only when a TTL low appears on the trigger input, as depicted in Figure 13. To allow for complete high voltage charging in this case, the dwell time of the trigger pulse must be  $> 30 \text{ ms}$ . In other words, the trigger must be TTL low for  $> 30 \text{ ms}$  in COMMAND CHARGE mode.

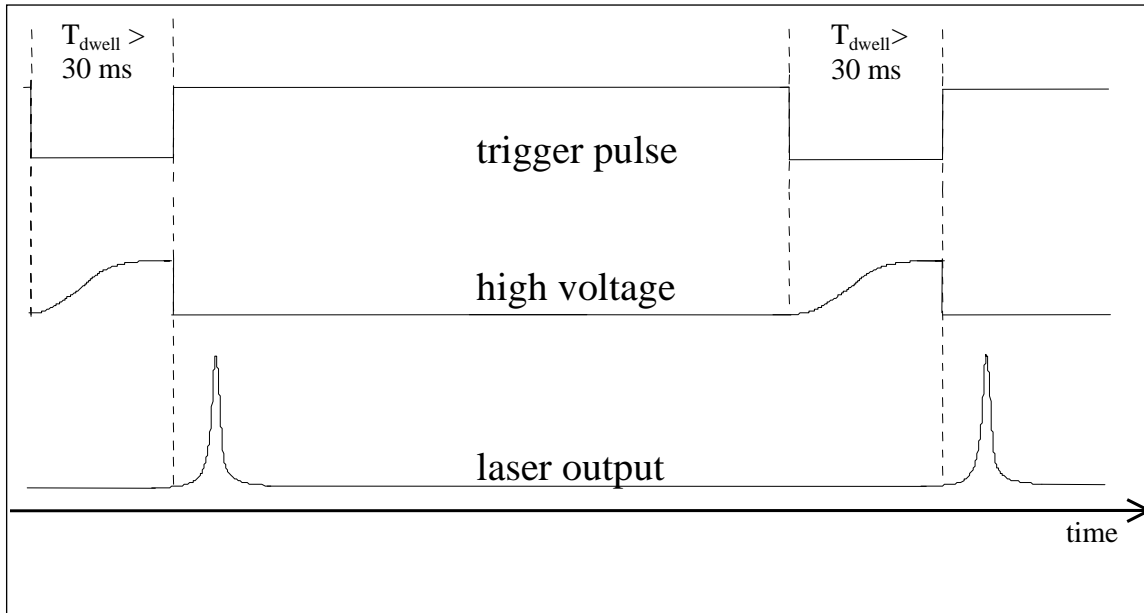


Figure 13. Timing diagram of COMMAND CHARGE mode. Note that time is not shown to scale and the diagram does not reflect triggering delays, etc.

Where possible, we recommend using the NL100 in the COMMAND CHARGE mode. This mode limits the amount of time high voltage resides on the laser components and therefore improves laser performance and lifetime.

As shown in Figure 14, the trigger pulse is optoisolated from the rest of the laser electronics. This allows triggering of the laser without permitting electrical noise from the laser discharge from impacting the user's electronics.

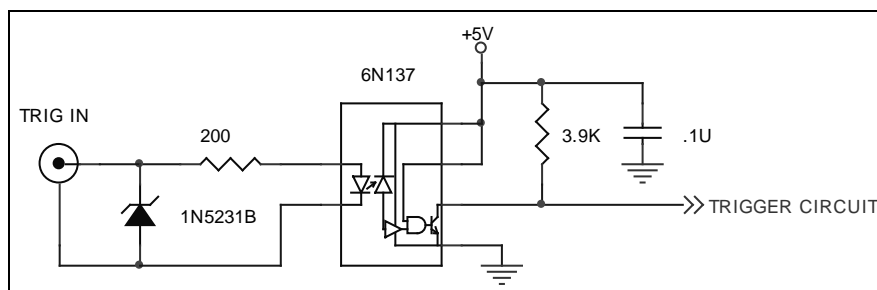


Figure 14. Schematic diagram of optoisolated trigger input.

## Rate

When the RATE knob is in the EXT TRIG position (indicator pointing down), the laser system is in EXTERNAL TRIGGER mode, and will fire only when an appropriate pulse is applied either to the TRIG IN BNC or through the DB-9 connector.

When the RATE knob indicator is between 1 and 20, the laser system is in INTERNAL RATE mode and will generate laser pulses between 1-20 Hz, depending on the positioning of the RATE knob indicator.



NOTE: When the laser system is in INTERNAL RATE mode, it is also in AUTO CHARGE mode, regardless of the configuration of the DB-9 connector. When the laser is in INTERNAL RATE mode, trigger pulses applied at either the TRIG IN BNC or the EXT TRIG pin of the DB-9 connector have no effect on the operation of the laser.

---

## DB-9 Connector

The female DB-9 connector provides a convenient way to interface to the NL100 laser's inputs and outputs. Below is a description of the function of each pin.

### Pin 1 and Pin 2: +24V DC In

An alternate connection for providing electrical power to the NL100. Pins 1 and 2 are tied together.

### Pin 3: + CHARGE CONTROL

The NL100 laser system provides a +5V (0.1 mA, max) level at Pin 3. If left high, the laser system will be in AUTO CHARGE mode. In AUTO CHARGE, the high voltage charging system will begin to recharge the storage capacitor and spark gap immediately after the laser fires. Use of the DB-9 connector provided with the NL100 will put the laser system in the AUTO CHARGE mode.

If Pin 3 is pulled low, the NL100 laser system will be in COMMAND CHARGE mode. With COMMAND CHARGE, the high voltage charging begins only when a TTL low level is received at one of the TRIGGER inputs (either the TRIG IN BNC or Pin 4 of the DB-9). Since high voltage charging requires 30 ms, the Trigger pulse width must be greater than 30 ms when COMMAND CHARGE is used.

Because COMMAND CHARGE reduces the amount of time key laser components are at high voltage, especially at lower repetition rates, we recommend use of this mode where possible.

### Pin 4: -Trigger

Current return for opto-isolated external trigger pulse. Note that because the EXTERNAL TRIGGER is optoisolated, the reference for the trigger, Pin 8: -Trigger is isolated from GND. See Pin 8, +Trigger below and TRIGGER IN above for more information.

### Pin 5: +Interlock

The laser system provides +24V (10 mA, max.) level that must be terminated into Pin 9: -Interlock or GND for the laser system to operate. The NL100 laser system is shipped with one male DB-9 connector, where this connection is provided.

NOTE: The laser will not operate if the provided male DB-9 connector is not in place and the Pin 5: +Interlock is not otherwise terminated!

This interlock is provided so that the user can control the laser system externally with a door switch, for example.

### Pin 6 and Pin 7: GND

Ground and electrical power return.

### **Pin 8: +Trigger**

Pin 8 provides an alternate connection for externally triggering the laser. Note that because the EXTERNAL TRIGGER is optoisolated, the reference/return for the trigger current, Pin 4: -Trigger is isolated from GND. See TRIGGER IN above for additional information.

### **Pin 9: -Interlock**

Return for Pin 1: +Interlock.

---

## **LED Indicators**

### **Power LED**

This LED is illuminated whenever the NL100 laser system is powered. A three-second delay circuit prevents the laser from firing when electrical power is first applied to the laser system to allow time for the laser beam path to be cleared.

### **Charge LED**

This LED is lit when the high voltage charging circuit is active. In AUTO CHARGE mode, the Charge LED is on whenever the laser is powered. In COMMAND CHARGE mode, the Charge LED flashes on while the trigger pulse is high.

### **Trig LED**

The Trig LED flashes when the NL100 laser system either receives a valid external trigger or generates a trigger internally.

## Beam Shutter

The beam shutter is located at the front of the NL100 laser system, as shown in Figure 15 and Figure 16. Placing the beam shutter in the closed position mechanically blocks the beam aperture, preventing laser emission from exiting the laser housing.



*Figure 15. Front of the NL100 laser system, showing the beam shutter in the closed position.*



*Figure 16. Front of the NL100 laser system, showing the beam shutter in the open position.*

## High Voltage Adjust

The energy output of the NL100 laser system is roughly proportional to the high voltage charge. The high voltage can be changed by adjusting the ten-turn potentiometer that can be accessed through the hole labeled HV ADJUST located in the left side of the protective housing. The high voltage of each unit is set during testing such that the unit meets specifications. As the pulse energy drops as the laser tube ages through use, increasing the high voltage will help offset the drop in pulse energy.

We do not recommend running the NL100 laser system with the high voltage adjusted to the maximum for long periods because this will shorten the life of laser cartridge. If your application does not require full pulse energy of the NL100, reducing the high voltage may significantly increase cartridge life.



*Figure 17. Changing the high voltage adjustment potentiometer.*

# Maintenance and Service

## Maintenance

The NL100 laser system, with a sealed laser tube within a modular laser cartridge, is designed to be completely maintenance-free.

## Service

The laser cartridge, which contains the laser tube and other high voltage components that are expected to degrade with use, can be replaced, thereby restoring the NL100 laser system performance to that achieved when new.

We recommend that when the NL100 performance has degraded below the specifications listed in this manual, or 2 years have elapsed since the unit was purchased or last serviced, that the unit be returned to SRS for cartridge replacement, test and calibration. Please contact SRS at 408-744-9040 to obtain a return merchandise authorization (RMA) number.

For the technically sophisticated NL100 user who wishes to replace the laser cartridge themselves, first obtain a replacement laser cartridge from SRS and then carefully follow the instructions and illustrations given below. We strongly recommend that only technically sophisticated users who are familiar with lasers and high voltage circuits perform this service operation. All other customers should return the unit to SRS for service. If you are in doubt, call SRS.

---

## Laser Cartridge Replacement

---

### Tools Required

- Replacement laser cartridge
- PH1 Phillips screwdriver
- Nut Driver, 1/4"

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### Procedure

1. Turn the NL100 laser key switch off and disconnect all cables.
2. Remove the Phillips screws that secure the protective housing to the laser frame and remove the protective housing.

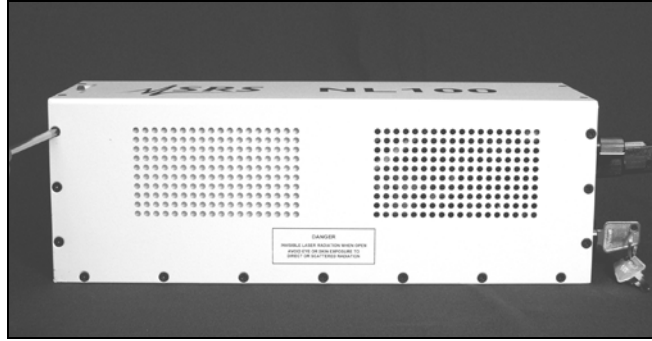


Figure 18. Remove the screws on the protective housing.



**WARNING!**

Never provide power to the NL100 laser or attempt to operate the NL100 laser with the protective cover removed! Doing so may expose the user to lethal voltages!

3. Disconnect the trigger and high voltage connectors on the laser cartridge, as shown in Figure 19.

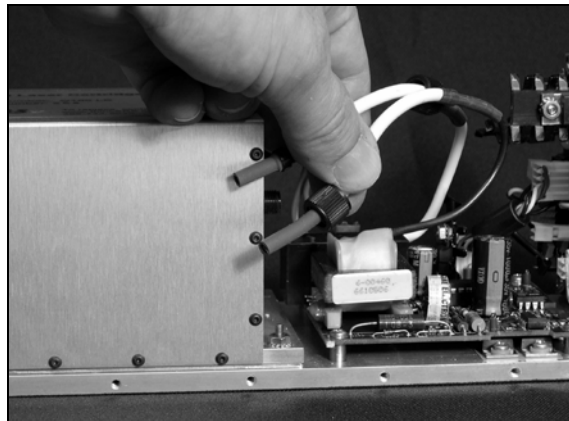
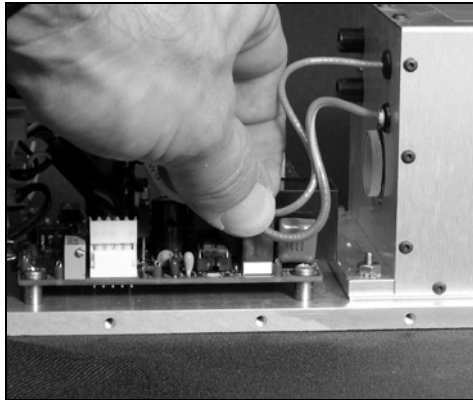


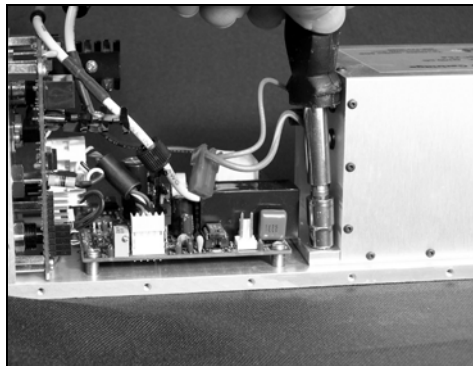
Figure 19. Disconnect high voltage connectors to the laser cartridge.

4. Disconnect the ground and monitor line connector, as shown in Figure 20.



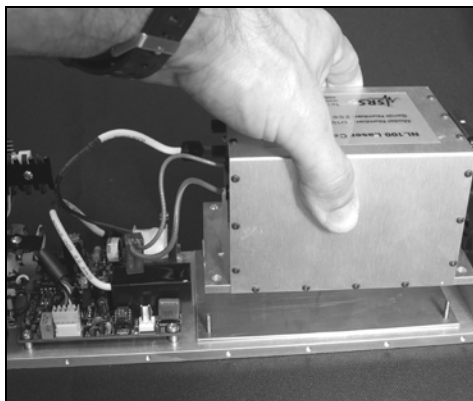
*Figure 20. Disconnect the ground and monitor connector.*

5. Remove the four 4-40 nuts that secure the laser cartridge to the bottom plate.



*Figure 21. Remove laser cartridge mounting nuts.*

6. Remove the laser cartridge.



*Figure 22. Remove laser cartridge.*

7. Connect ground and monitor line connector plug to the power supply board, as shown in Figure 23. Notice that both the cartridge connector and the circuit board header are polarized. Take care to ensure proper orientation of the cartridge connector.



**WARNING!**

Be certain this connection is made correctly before proceeding! If the unit is powered on after this connection is improperly made, the cartridge will be irreversibly damaged!

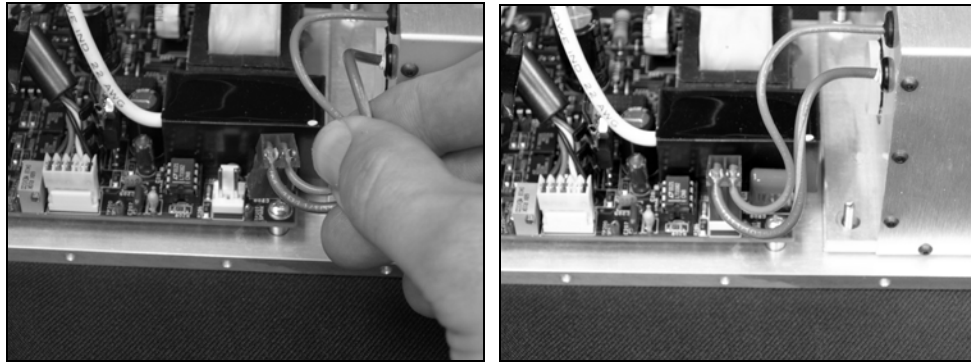


Figure 23. Reconnect ground and monitor line connector.

8. Identify the trigger and HV leads coming from the board transformers. As shown in Figure 24, the trigger lead is the shorter of the two, and connects to the upper female high voltage connector on the laser cartridge.

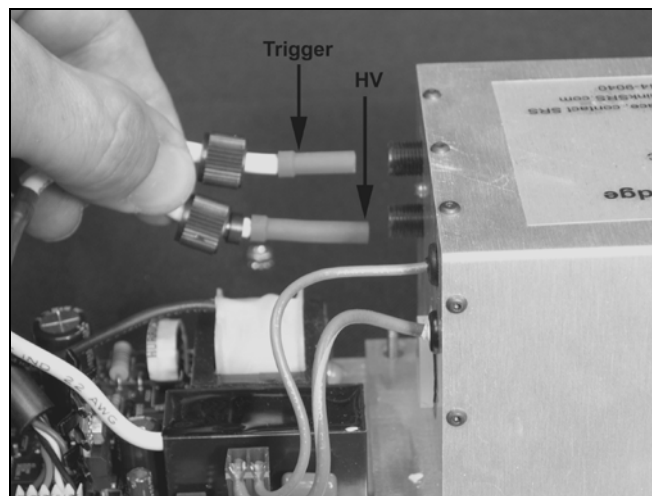


Figure 24. Identify the trigger and HV leads.



9. Connect the trigger and HV lead connectors to the appropriate receptacle, as shown in Figure 25. Be sure to tighten the knurled nuts for each connector to the receptacle.

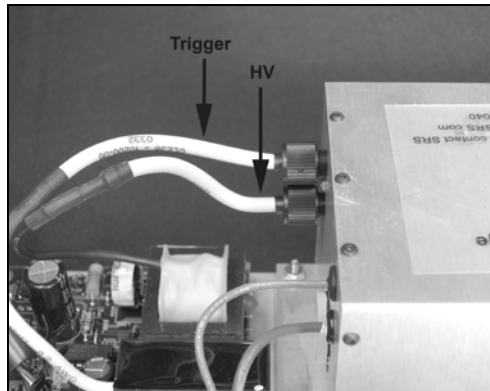


Figure 25. Connect the trigger and HV connector plugs to their respective receptacles.

10. Make sure the HV lead is clear of all components attached to either printed circuit board as shown in Figure 26. It may touch the trigger wire lead.

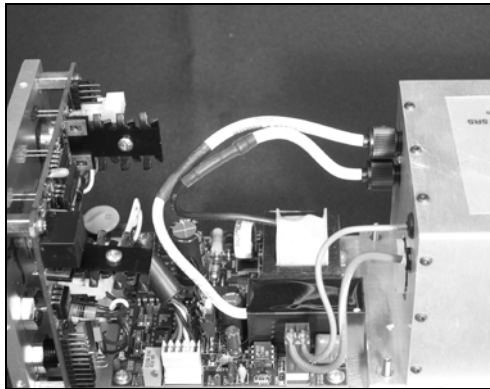


Figure 26. Make sure HV lead is not near board components.



**WARNING!**

Improper trigger and HV connections will result in the unit not operating, permanent damage to the unit, and expose the user to unsafe conditions. Contact SRS if you are unsure if you performed this step correctly.

11. Secure new cartridge to bottom plate with four 4-40 nuts.
12. Carefully reposition the protective cover and replace the 4-40 Phillips screws that secure the cover.

# Mechanical Drawings

